Purchase Order Receipt Listing

Friday, March 21, 2014 8:34:43 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO23277 Receipt Dates from 3/21/2014 to 3/21/2014 All Line Item Types All Item ID/GL/WOs All Rec. Employees All Currencies Grouped by Vendor ID

| Book Amt | \$27.09 | | \$46.96 | | \$270.09 | | | \$27.09 | | | \$231.17 | | | \$0.00 | | |
|---|--------------------------------------|--------------------|--------------------------------|-------------------------|------------------------------|--|----------|---------------|---------------------------|---------|-------------------|---------------------|---------|-----------|--------------------------------|---------|
| MRB Qty/ MRB Reject Qty | 0 | 0 | 0 | 0 | 0 | 0 | | 0 | 0 | | 0 | 0 | | 0 | 0 | |
| Inspected Qty/ Rejected Qty (PO U/M) | 0.0000 | 0.0000 | 0.0000 | 0.0000 | 0.0000 | 0.0000 | | 0.0000 | 0.0000 | | 0.0000 | 0.0000 | | 0.0000 | 0.0000 | |
| Cost Per Unit/ Recv Value | \$2.26 | \$27.09 | \$3.91 | \$46.96 | \$45.01 | \$270.09 | | \$1.13 | \$27.09 | | \$19.26 | \$231.17 | | \$0.00 | \$0.00 | |
| Recv Oty (PO U/M) | 12.0000 | | (12.0000) | | 6.0000 |) | | 24.0000 | | | 12.0000 | | | 1.0000 | | |
| Recv Date/ Recv Emp | 3/13/2014 3/21/2014 | DES102 | 3/21/2014 | DESJ02 | 3/21/2014 | DESJ02 | | 3/21/2014 | DESJ02 | 1 | 3/21/2014 | DESJ02 | | 3 | DESJ | |
| Required Date Required Qty | 3/13/2014 | 12.0000 | 3/13/2014 | 12.0000 | 3/13/2014 | 6.0000 | | 3/13/2014 | 24.0000 | | 3/13/2014 | 12.0000 | | 3/13/2014 | 1.0000 | |
| PO U/M / Stock U/M | Thyssenkrupp Materials CA Ltd625X01. | 25 x f | 00X01. £ | 50 x f | 00X4.5 f | f 500% | | 50 f | d Bar f | | 00X05. F | 00 x f | | | AUSES | |
| Project ID Reference/ Description/ Cert Std | VC-COP001 | 6061-T6 Bar .625 x | m128373 M6061T6B1.500X01. K | (6061-T6 Bar 1.50 x) | m)28573 M6061T6B4.500X4.5 | 6061-T6 AuminimBar 4 500 ⁹ | X 4.500" | M6061T6R0.750 | 6061-T6 Round Bar 750" | m128573 | M6961T6B2.000X05. | (6061T6 Bar 2.00 x | m128573 | 71401-45 | PROCUREMENT QUALITY CLAUSES | m128573 |
| Line Nbr/ Insp Req | lor Name 1 | No | 2 | No | ĸ | No | | 4 | No | | 7 | No | | ∞ | N _o | |
| Purchase Order ID/ Curr Type | VendorID\Vendor Name PO23277 1 | CAD | | | | | | | | | | | | | | |

| 7 |
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| Jo |
| 0 |
| ge |
| Pa |

| Book Amt | 67.0000 | 0.0000 | 0.0000 | \$602.39 | 0.0000 |
|--|--------------------------|--------------------------------|------------------------|----------------------|-----------------------------|
| MRB Qty/ MRB Reject Qty | uantity: |) U/M): | uantity: | t Value: | uantity: |
| Cost Per Unit/ Inspected Qty/ MRB Qty/ Recv Value Rejected Qty MRB Reject (PO U/M) Qty | Total Received Quantity: | Fotal Qty to Inspect (PO U/M): | Total Reject Quantity: | Total Receipt Value: | Fotal Balance Due Quantity: |
| | | Total | | | To |
| Reev Qty (PO U/M) | | | | | |
| Reev Date/ Reev Emp | | | | | |
| Required Date Required Qty | | | | | |
| PO U/M / Stock U/M | | | | | |
| Project ID Reference/ Description/ Cert Std | | | | | |
| Project ID | | | | | |
| Line Nbr/ Insp Req | | | | | |

Purchase Order ID/ Curr Type

BILL THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD

CONCORD, ONTARIO L4K 5C6 Tel: 905 669 9444 Fax: 905-738-9033

Ship To: DART AEROSPACE 1270 ABERDEEN ST HAWKESBURY, ON K6A 1K7

Ship From:

Tel: 613-632-9577 Fax: 613-632-1053

No: PEC 868210 LADING Ship Date 18Mar14 at 10:03 From PFW Probill VIM TRANSFER Via CONCORD FOB PREPAID Frt 0- 0 Manifest Route Trailer Vhcle STAN IVERS (905-532-1350) Slp Sold To: (20115) DART AEROSPACE 1270 ABERDEEN ST

HAWKESBURY, ON K6A 1K7

BILL OF LADING

1) Our Order PEC-662668- 1 Your PO # (23277) ALUMINUM FLAT BAR 6061-T6511 .625" x 1.50" X 144.0000" Wt LBS Quantity PCS Heat Number Taq No 13 12 FT 272618 Z00253054 2) Our Order PEC-662668- 2 Your PO # 23277 ALUMINUM FLAT BAR 6061-T6511 1.250" x 1.50" X 144.0000" Heat Number PCS Wt LBS Quantity Tag No 26 /12 FT 200261047 272619 3) Our Order PEC-662668- 3 Your PO #/23277 ALUMINUM SQUARE BAR 6061-T6511) ALUMINUM SQUARE BAR 6061-T6511) 4.50" X 72.0000" Wt LBS PCS Quantity Tag No 272703 Heat Number 143 6 FT HK858-093 4) Our Order PEC-662668- 4 Your PO # (23277) ALUMINUM ROUND BAR 6061-T6511 750" DIA X 144.0000" Wt LBS Ouant ity Heat Number Tag No 13 24 FT 272620 40959-175 5) Our Order PEC-662668 5 Your PO (# 23277 ALUMINUM FLAT BAR 6061-T6511 2.00" x 5.00" X 144.0000" Wt LBS Quantity PCS Heat Number Taq No 140 272621 Z00657015 1 Continued Page:

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT. MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

Ship From: THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD

CONCORD, ONTARIO L4K 5C6 Tel: 905 669 9444 Fax: 905-738-9033

Ship To: (1) DART AEROSPACE

BILL OF LADING No: PEC 868210 Ship Date 18Mar14 at 10:03 From PFW Probill Via VIM TRANSFER FOB CONCORD Frt PREPAID Route 0- 0 Manifest Trailer Vhcle Slp STAN IVERS (905-532-1350) Sold To: (20115) DART AEROSPACE

_______ BILL OF LADING

> Tags PCS 5 6 335 TOTAL:

Heat Number 40959-175 HK858-093 Z00253054 Z00261047 Z00657015

*** Chemical Analysis ***

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPING.

ATTN: CHANTAL/LINDA ** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER ** ** REFERENCED ON IT **

TOTAL 2 BDLS G.W. 364 LBS

ITEMS (1,2,4,5) BDL ITEM (3) BDL

CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA CONCORD, ONT. *** 9:00 AM TO 4:00 PM *** **** TEL. 800-926-2600 **** ***************** WE STOCK STAINLESS STEEL PLEASE LET US QUOTE YOUR NEXT REQUIREMENT ************* ***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE ADDED TO EVERY ORDER. ***

Page: 2 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE RAPPORTÉES IMMÉDIATEMENT. ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT. MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

Certificate of Mill Test Results

BL PEC-868210-001 Signed by:__

18Mar14 Pg 1/1

ALUMINUM FLAT BAR 6061-T6511

PO/Rel 23277 DART AEROSPACE .625" x 1.59" X 144.0000" PART NO

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

KAISER ALUMINUM FABRICATED PRODUCTS



CERTIFIED TEST REPORT

http://Online.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 5205 KAISER DRIVE

| CUSTOMER PO NUMBI | ISTOMER PO NUMBER: CUSTOMER PAR | | R PART NUMBER: | PRODUCT DESCRIPTION: | | | | | | | | |
|---|---------------------------------|------|-------------------------|---|--------|-----------|--|--|--|--|--|--|
| PEC-255139-1 388/STF | | < | 625 X 1.500 SC RECT BAR | | | | | | | | | |
| KAISER ORDER NUMB | ER: LINE ITEM: | 1 | SHIP DATE: | KAISER LOT NUMBER: | ALLOY: | TEMPER. | | | | | | |
| 658649 | 001 | | 01/17/2014 | Z00253054 | (6061) | (6511) | | | | | | |
| WEIGHT SHIPPED: | QUANTITY: | | B/L NUMBER: | DIAM/DAE/HRNS: | WIDTH: | LENGTH: | | | | | | |
| 529,000 LB | 40.000 P | cs | 607977 | | | 12.000 FT | | | | | | |
| SHIP TO: THYSSENKRUP 2821 LANGSTAF CONCORD, ON | FROAD | NADA | | THYSSENKRUP 2821 LANGSTAF CONCORD, ON | | 14/03/21 | | | | | | |

Actual Physical Properties

| REFERENCE | DASH# | SAMPLE# | UTS (KSI) | YTS (KSI) | ELONG% | HARD | NESS | CONDUCT. | BEND |
|--|------------------------------|-------------|------------------------------|------------------------------|------------------------------|----------------|----------------------|--------------------------|--------------------------|
| 700253054 200253054 200253054 200253054 | 0001 0001 0001 0001 | 1 2 3 | 50.0 49.3 49.4 50.6 | 46.5 46.2 45.6 47.0 | 17.0 14.0 17.0 17.0 | RE RE RE | 93 94 93 94 | N/A N/A N/A N/A | N/A N/A N/A N/A |

Chemical Composition (wt%), Aluminum Remainder

| LIMITS | Si | Fe | Cu | Mn | Mor | Cr | Zn | Ti | Pb | Bi | Zr | Ea | Tot | |
|------------------------------|------|------|------|------|------|------|------|------|----|----|----|------|---------------------|--|
| Maximum Minimum 103408 | 0.80 | 0.70 | 0.40 | 0.15 | 1.20 | 0.35 | 0.25 | 0.15 | NA | NA | NA | C.00 | 0.15 0.00 .03 | |

Applicable Requirements:

ASTM-B221-13 STENCILED ASME-SB221 1998 SECT II AMS-QQ-A-20078-97 (REAF 2012) UNS#A96061 (T6511 also conforms to T6-not applicable to other tempers)

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA MERCURY IS NOT A NORMAL BACKGROUND ELEMENT IN ALUMINUM ALLOYS. NEITHER MERCURY NOR ANY OF ITS COMPOUNDS ARE UTILITZED BY KAISER ALUMINUM IN THE MANUFACTURE OF THIS MATERIAL.

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Aimee L. Macnowski, Quality & Technology Manager

Dime & Macrowthi

Plant Serial: 00119545

Kaiser Order Number: 658649

Line Item: 001

| MATERIAL: | 606176-625X1. | 5 | |
|--------------------|---------------|------------------------|------------|
| RECEIVED BY: | Sonia | | |
| DATE: | 14/03/21 | | |
| <u>P/O#</u> | 23277 | MATERIAL CERT RECEIVED | ges |
| QUANTITY ORDERED: | 12 | QUANTITY RECEIVED: | 12 |
| THICKNESS ORDERED: | .625X1.5D | THICKNESS RECEIVED: | -625 X1.50 |
| SHEET SIZE: | | SHEET SIZE RECEIVED: | |
| | | | |

| DESCRIPTION | NCR (Check Y/N) | | COMMENTS |
|---|-----------------------|-----|--|
| SURFACE DAMAGE | Υ | (V) | |
| INCORRECT FINISH | Y | N | |
| CORROSION | Υ | N | |
| INCORRECT GRAIN DIRECTION | Υ | D | |
| INCORRECT MATERIAL | Y | W | NING THE REPORT OF THE STREET |
| INCORRECT THICKNESS | Y | (1) | Specialization of the Estate Control of the Control |
| PHOTO REQUIRED | X | N | ANTENNA TO SCHOOL TO ANY SECURITION OF THE STATE OF THE S |
| CORRECT MATERIAL | 8 | N | Commission 1995 and 1997 research |
| CORRECT REF # TO LINK CERT | 00 | N | 23277 |
| CORRECT MATERIAL IDENTFICATION | 8 | N | 700253054 |
| CORRECT M# ON THE MATERIAL | 8 | N | 1128573 |
| DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF | Υ | (N) | |
| DOES THIS REQUIRE AN EXTRUSION REPORT | Υ | (N) | |

| CUT SAMPLE PIECE OF MA | TERIAL AND I | | HARDNESS C | CHECK. | |
|---|--------------|-----|---|--------|--|
| TYPE OF MATERIAL | HRC | HRB | DUR A | DUR D | |
| SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING | | | 101111111111111111111111111111111111111 | | |

testers located in the Quality Office

| QC 18 INSPECTION | | ENGINEERING SIGNOFF (if required) |
|------------------|-----------|-----------------------------------|
| INSPECTED BY: | and | BY: |
| DATE: | 11/102/21 | DATE: |
| DAIE. | 19105121 | 57.12 |

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

Certificate of Mill Test Results

DART AEROSPACE

ALUMNUM SQUARE BAR 6061-T6511 4:50" X 72.0000" PART NO PO/Rel 23277

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs. BL PEC-868210-003 18Mar14
Signed by: ______ Pg 1/1





CERTIFIED TEST REPORT

http://Online.KaiserAluminum.com

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO MI 49048

| CUSTOMER PO NUMBER: | | CUSTOMER PART NUMBE | ER: | PRODUCT DESCRIPTION: | | |
|--|------------------------|---------------------|-----|--|--------|-----------|
| PEC-246428-2 | PEC-246428-2 ALSQ00052 | | (| | | |
| KAISER ORDER NUMBER: | LINE ITEM: | SHIP DATE: | | KAISER LOT NUMBER: | ALLOY: | TEMPER: |
| 638672 | 002 | 03/05/20 | 13 | HK858-093 | 6061 | (T6511) |
| WEIGHT SHIPPED: | QUANTITY: | B/L NUMBER | R: | DIAM/DAF/FHKNS: | WIÐTH: | LENGTH: |
| 1143.000 LB | 4.000 PC | 605678 | | | | 12.000 FT |
| THYSSENKRUPP I 2821 LANGSTAFF CONCORD, ON L4 | ROAD | | - | SOLD TO: THYSSENKRUPP N 2821 LANGSTAFF CONCORD, ON L4 | ROAD | 14/03/21 |

Actual Physical Properties

| REFERENCE | DASH# | SAMPLE# | UTS (KSI) | YTS (KSI) | ELONG* | HARI | DNESS | CONDUCT. | BEND |
|-----------|-------|---------|-----------|-----------|--------|------|-------|----------|------|
| HK858-093 | 1 | 0001 | | | 17.6 | RΞ | 96 | N/A | N/A |

Chemical Composition (wt%), Aluminum Remainder

| LIMITS | Si | Fe | Cu | Mn | Mg | Cr | Zn | Ti | Pb | Bi | Zr | Ea | Tot |
|---------|------|------|------|------|------|------|------|------|----|-----|-----|------|------|
| Maximum | 0.80 | 0.70 | 0.40 | 0.15 | 1.20 | 0.35 | C.25 | 0.15 | NA | NA | NA | 0.05 | 0.15 |
| Minimum | | | | | | | | | | NA | NA | 0.00 | 0.00 |
| A33589 | .70 | | | .08 | | | | .01 | | .00 | .00 | .01 | .02 |

Applicable Requirements:

ASTM-3221-12 STENCTLED ASME-SB221 1998 SECT II AMS-QQ-A-20078 (2007) UNS#A96061 (T6511 also conforms to T6-not applicable to other tempers;

Miscellaneous Notes

MANUFACTURED IN USA (COMMERCE,CA) MELTED IN USA MERCURY IS NOT A NORMAL BACKGROUND ELEMENT IN ALUMINUM ALLOYS. NEITHER MERCURY NOR ANY CF ITS COMPOUNDS ARE UTILITZED BY KAISER ALUMINUM IN THE MANUFACTURE OF THIS MATERIAL.

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Calvin Latting, Quality & Technology Manager

Plant Serial: 00080423

Kaiser Order Number: 638672

Line Item: 332

| MATERIAL: Material | The | 0 | 4.5 <u>X4.</u> 5 |
|---|--------|-----------|--|
| RECEIVED BY: | 51 | m | |
| DATE: 14 | 110 | 3/ | O / I T - SI LE EN LE SUE |
| P/O# |) 3 | 7 | MATERIAL CERT RECEIVED CAS |
| | 1 | 1 | QUANTITY RECEIVED: |
| QUANTITY ORDERED: | 6 | | |
| THICKNESS ORDERED: 4.5 | 57 | H | THICKNESS RECEIVED: 45X45 |
| SHEET SIZE: | | | SHEET SIZE RECEIVED: |
| THE REST AND THE PROPERTY OF THE PERSON | 10 n s | (all to a | |
| | | | |
| | | | |
| | NO | :B | |
| DESCRIPTION | (Ch | | COMMENTS |
| BEGOTTI TIGHT | Y/ | | |
| SURFACE DAMAGE | Y | | |
| INCORRECT FINISH | Y | W | |
| CORROSION | Y | 10 | |
| INCORRECT GRAIN DIRECTION | Υ | | Estimated the Bridge of Parch of |
| INCORRECT MATERIAL | Υ | (N) | CONTROL OF THE SAME OF THE SAM |
| INCORRECT THICKNESS | Υ | M | ON DESIGNATION OF THE RESIDENCE OF THE PROPERTY OF THE PERSON OF THE PER |
| PHOTO REQUIRED | Y | NO | THE TRANSPORTED FOR THE PROPERTY OF THE PROPER |
| CORRECT MATERIAL | (0) | N | biplist/2021/2022/2016/16/16/16/16/16/16 |
| CORRECT REF # TO LINK CERT | (4) | N | 23277 |
| ORRECT MATERIAL IDENTFICATION | (0) | N | HK858-093 |
| CORRECT M# ON THE MATERIAL | XO | N | M128573 |
| DOES THIS MATERIAL REQUIRE | | A | |
| ENGINEERING SIGN OFF | Υ | 1 | |
| DOES THIS REQUIRE AN EXTRUSION REPORT | Υ | 10 | |
| 1410年1 | All | 38 | NIT ZEONO DINTOGRAMI NOTO ESPONO UNITAMI |
| | | | TEDIAL AND DESCORM A HADDNESS CHECK |
| CUT SAMPLE PIEC | E OF | MA | TERIAL AND PREFORM A HARDNESS CHECK. |
| | | ∃EC(| ORD RESULTS BELOW |

| REC | ORD RESULT | | I A I I DI VEGO C | | |
|---|------------|-----|-------------------|-------|--|
| TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING | HRC | HRB | DUR A | DUR D | |

testers located in the Quality Office

| | ENGINEEDING CICNOFF (if required) |
|------------------|-----------------------------------|
| QC 18 INSPECTION | ENGINEERING SIGNOFF (if required) |
| INSPECTED BY: | BY: |
| DATE: 14/03/2/ | DATE: |
| DATE. 14103 BC | |

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

Certificate of Mill Test Results

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511 2.00" x 5.00" X 144.0000" PART NO.

PO/Rel 23277

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

BL PEC-868210-005

Pg 1/1

Signed by:_





CERTIFIED TEST REPORT

http://Online.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 5205 KAISER DRIVE KALAMAZOO. MI 49048

| CUSTOMER PO NUMBER: CUSTOME | | CUSTOMER PART NUMBER: | PRODUCT DESCRIPTION | PRODUCT DESCRIPTION: | | | | | |
|-----------------------------|----------------|-----------------------|---------------------|---------------------------|-----------|--|--|--|--|
| PEC-255660-1 | | 497/STK | 2.000 X 5.000 SC | 2.000 X 5.000 SC RECT BAR | | | | | |
| KAISER ORDER NUMB | ER: LINE ITEM: | SHIP DATE: | KAISER LOT NUMBER | ALLOY. | TEMPER: | | | | |
| 660026 | 001 | 02/07/2014 | Z00657015 | 6061 | T6511 | | | | |
| WEIGHT SHIPPED: | QUANTITY: | B/L NUMBER: | DIAM/DAF/THENS: | WIDTH: | LENGTH: | | | | |
| 847.000 LB 6.000 PC | | s 608161 | | | 12.000 FT | | | | |
| SHIP TO: | | | SOLD TO: | | 1 | | | | |

THYSSENKRUPP CANADA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA

THYSSENKRUPP CANADA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA

Actual Physical Properties

| REFERENCE | DASH# | SAMPLE# | UTS (KSI) | YTS (KSI) | ELONG% | HARI | NESS | CONDUCT. | BEND |
|-----------|-------|---------|-----------|-----------|--------|------|------|----------|------|
| Z00657C15 | 0001 | 1 | 55.5 | 52.3 | 15.7 | RE | 94 | N/A | A/K |

Chemical Composition (wt%), Aluminum Remainder

| LIMITS | Si | Fe | Cu | Mn | Mg | Cr | Zn | Ti | Pb | Bi | Zr | Ea | Tot | |
|--------------------|------|------|------|------|------|------|------|------|----------|----------|----------|------|------|--|
| Maximum Minimum | 0.80 | 0.70 | 0.40 | 0.15 | 1.20 | 0.35 | 0.25 | 0.15 | NA NA | NA NA | NA NA | 0.05 | 0.15 | |
| 103485 | .76 | .34 | .29 | .09 | .93 | .10 | .05 | .02 | .00 | .00 | .00 | .01 | .03 | |

Applicable Requirements:

ASTM-3221-13 STENCTLED ASME-SB222 1998 SECT II AMS-CQ-A-200/8 97 (REAF 2012) UNS#A96061 (T6511 also conforms to T6-not applicable to other tempers)

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA MERCURY IS NOT A NORMAL BACKGROUND ELEMENT IN ALUMINUM ALLOYS, NEITHER MERCURY NOR ANY OF ITS COMPOUNDS ARE UTILITZED BY KAISER ALUMINUM IN THE MANUFACTURE OF THIS MATERIAL.

CERTIFICATION

Kaiser Aluminum Febricated Products, LLC hereby certifies that meta_ shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Aimee L. Macnowski, Quality & Technology Manager

Jumes of Macronouthe

Plant Serial: 00122663

Kaiser Order Number: 660026

Line Item: 001

Page 1 of 1

| MATERIAL: [/// D// | 66 | 20 | 0x 5.0 | | | | |
|--|-------------------|-----|---------------------------|---------------------------|--|--|---|
| RECEIVED BY: | 30 | nia | | | | | |
| DATE: | 4/0 | 3/3 | 2/ | | | | |
| P/O# 2 3 | 32 | 77 | 7 | MATERIAL CE | RT RECEIVED | ges | |
| QUANTITY ORDERED: | 12 | , | | QUANTITY | RECEIVED: | 0/2 | |
| THICKNESS ORDERED: 2.0 | 2 1 | ノスフ | - Bh | THICKNESS | RECEIVED: | 2.0X5. | b |
| |)/ | 10 | .00_ | 1000 | RECEIVED: | | |
| SHEET SIZE: | | | | OHLLY OLL | TILOLIVED. | | |
| | 20 20 1017 | | - WHAT 3 - W | 17 E - 186 1 18 E - 18 | 101 (174-) A | - War | |
| DESCRIPTION | NC (Che Y/I | eck | | С | OMMENTS | | |
| SURFACE DAMAGE | Υ | N | | | | | |
| INCORRECT FINISH | Y | M | SISTEMATE OF HE | | SELECTION OF THE SELECT | | |
| CORROSION | Υ | N | | | | | |
| INCORRECT GRAIN DIRECTION | Υ | ND | | | | | |
| INCORRECT MATERIAL | Υ | M | AD-EANE | | | | |
| INCORRECT THICKNESS | Υ | M | ALUTE | | U.S. IDIELSIE | | |
| PHOTO REQUIRED | Υ | M | 1051 | | | THE REPORT OF THE PERSON OF TH | |
| CORRECT MATERIAL | 0 | N | | A CHECK SE | 100000000000000000000000000000000000000 | THE PROPERTY OF THE PARTY. | |
| CORRECT REF # TO LINK CERT | (1) | N | | 232 | 77 | In was properly | |
| CORRECT MATERIAL IDENTFICATION | | N | | 200 | 057015 | | |
| CORRECT M# ON THE MATERIAL | 8 | N | | M128 | 573 | | |
| DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF | Υ | 10 | | | | | |
| DOES THIS REQUIRE AN | | A | | | | | |
| EXTRUSION REPORT | Υ | 0 | | | | | |
| J.WIGT | A SA | 31 | W &CTF | | HEM ELE | WEOK . | |
| CUT SAMPLE PIECI | E OF | MAT | ERIAL AND F ORD RESULT | PREFORM A | HARDNESS C | HECK. | |
| | | T | HRC | HRB | DURA | DUR D | |
| TYPE OF MATERIAL | | | TITO | TITLE | 50.17 | Transfer on the | |
| SIZE OF TEST SAMPLE | | + | Minute State A | ve element de | OFFICE STREET | | |
| HARDNESS / DUROMETER REA | DIN | ᇈᅡ | | San Toyal II Dia | 111-11-1-1011 | | |
| HANDINESS / DUNOINIE I EN NEF | אוועי | u l | | | | | |

testers located in the Quality Office

| QC 18 INSPECTION | | ENGINEERING SIGNOFF (if required) |
|------------------|-----------|-----------------------------------|
| INSPECTED BY: | and | BY: |
| DATE: | 11/102/21 | DATE: |
| DATE. | 19/03/01 | |

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511 1.250" x 1.50" X 144.0000" PART NO.

PO/Rel 23277

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-868210-002

Pg 1/1

| KAISER |
|---------------------|
| ALUMINUM |
| FABRICATED PRODUCTS |

CERTIFIED TEST REPORT

Signed by:_

http://Online.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 5205 KAISER DRIVE

| KALAMAZOO, MI 4 | | CUSTOMER | PART NUMBER: | PRODUCT DESCRIPTIO | | |
|--|------|----------|--------------|--|--|--|
| PEC-253464-2 KAISER ORDER NUMBER: LINE ITEM. 654862 WEIGHT SHIPPED: QUANTITY: | | | | 1.250 X 1.500 SC RAISER FOT NUMBER: Z00261047 DIAM/DAF/THKNS: | RECT BAR 6061 WARTH: | TEMPER: (T6511) LENGTH: 12.000 FT |
| 476.000 LB SHIP TO: THYSSENKRUPP I 2821 LANGSTAFF CONCORD, ON L4 | ROAD | LS NA | 607522 | 2821 LANGSTAF | P MATERIALS NA F ROAD .4K 5C6 CANADA | orf 14/03/2 |

Actual Physical Properties

| | | | | 1 1000 | uni i i i j - i - i - i | • | | | |
|----|---------------|-----|---------|------------|-------------------------|--------|----------|----------|------|
| | | | | YIMO (POT) | YTS (KSI) | ELONG% | HARDNESS | CONDUCT. | BEND |
| | REFERENCE DAS | SH# | SAMPLE# | UTS (KSI) | | 17.7 | RE 93 | N/A | N/A |
| | Z00261347> 00 | 001 | 1 | 49.6 | 46.0 | 17.7 | RE 93 | N/A | N/A |
| 1 | | 001 | 2 | 53.3 | 49.9 | 16.7 | | N/A | N/A |
| 1 | | 001 | 3 | 50.3 | 46.7 | 16.7 | RE 93 | 14/ 22 | 2., |
| ١. | 20020 | | | | | | | | |

Chemical Composition (wt%), Aluminum Remainder

| | | | | 3.60 | Ma | Čr | Zn | Ti | Pb | Bi | Zr | Ea | Tot | |
|--------------------|------|------|------|------|------|------|------|------|-----|-----|-----|------|------|--|
| LIMITS | Si | Fe | Cu | PIN | Mg | | 0.05 | 0.15 | NΔ | NΑ | NA | 0.05 | 0.15 | |
| Maximum Minimum | 0.80 | 0.73 | 0.40 | 0.15 | 0.80 | 0.35 | 0.25 | 0.00 | КA | NA | NA | 0.00 | 0.00 | |
| Minimum 103099 | .70 | .25 | . 25 | .08 | . 97 | .10 | .02 | .02 | .00 | .00 | .00 | .01 | .03 | |
| | | | | | | | | | | | | | | |

Applicable Requirements:

ASTM-B221-13 STENCILED (ASME-SB221) 1998 SECT II AMS-QQ-A-200/8 97 (REAF 2012) UNS#A96061 (T6511 also conforms to T6-not applicable to other tempers)

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA MERCURY IS NOT A NORMAL BACKGROUND ELEMENT IN ALUMINUM ALLOYS. NEITHER MERCURY NOR ANY OF ITS COMPOUNDS ARE UTILITYED BY KAISER ALUMINUM IN THE MANUFACTURE OF THIS MATERIAL.

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Fargo, Quality & Technology Marager

Plant Serial: 00112449

Kaiser Order Number: 654862

Line Item: 002

Page 1 of 1

| MATERIAL: MaDa | Tto 10 | SDX1.29 | 5 | | | |
|---|-----------------------|----------------|----------------|--------------|----------|------|
| RECEIVED BY: | 200g | 4 | | | | |
| DATE: 14 | 103/2 | 2/ | | | | |
| P/O# 2 | 327 | 27 | MATERIAL CEF | RT RECEIVED | cles | |
| QUANTITY ORDERED: | 12 | | QUANTITY F | RECEIVED: | 0,2 | |
| | AVI | 25 | THICKNESS | RECEIVED: | 1.550 X | 1-25 |
| THICKNESS ORDERED: /- 55 | () X/ | and w | SHEET SIZE | | | |
| SHEET SIZE: | | | SHEET SIZE | RECEIVED. | | |
| | | | | | | |
| DESCRIPTION | NCR (Check Y/N) | | cc | OMMENTS | | |
| SURFACE DAMAGE | Y N | | | | | |
| INCORRECT FINISH | YN | | | | | |
| CORROSION | Y /N | | | | | |
| INCORRECT GRAIN DIRECTION | Y | | | | | |
| INCORRECT MATERIAL | YN | | | | | |
| INCORRECT THICKNESS | Y N | | | | | |
| PHOTO REQUIRED | Y | | | | | |
| CORRECT MATERIAL | N (V) | | | | | |
| CORRECT REF # TO LINK CERT | (X) N | | 232 | + | | |
| CORRECT MATERIAL IDENTFICATION | | | | 26109 | <u> </u> | |
| CORRECT M# ON THE MATERIAL | N/N | | 11122 | 3575 | | |
| DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF | Y | | | | | |
| DOES THIS REQUIRE AN EXTRUSION REPORT | Y | | | | | |
| | | | | LA DDAIFGG O | UECK | |
| CUT SAMPLE PIECE | E OF MA | TERIAL AND | PREFORM A H | IARDINESS C | HEUK. | |
| | RECO | ORD RESUL | | DUDA | DUR D | |
| | | HRC | HRB | DUR A | ט חטע | |
| TYPE OF MATERIAL | | | | | | |
| SIZE OF TEST SAMPLE | - III | | | | | |
| HARDNESS / DUROMETER REA | | | 0 111 027 | | | L |
| | testers | located in the | Quality Office | | | |

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

ENGINEERING SIGNOFF (if required)

DATE:

QC 18 INSPECTION

INSPECTED BY: DATE: 14/03/21

DART AEROSPACE

ALUMINUM ROUND BAR 6061-T6511 .750" DIA X 144.0000" PART NO.

PO/Rel 23277

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-868210-004

Pg 1/2

Signed by:_





CERTIFIED TEST REPORT

http://Online.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 5205 KAISER DRIVE KALAMAZOO, MI 49048

| CUSTOMER PO NUMBER | : | CUSTOMER | PART NUMBER: | PRODUCT DESCRIPTION: | | | | | |
|--------------------------------|---|----------|--------------|---------------------------------------|--------|-----------|--|--|--|
| PEC-255994-4 501/STK | | | | KAISERSELECT PRECISION ROD .750 +/004 | | | | | |
| KAISER ORDER NUMBER | LINE ITEM: | L | SHIP DATE: | KAISER LOT NUMBER: | ALLOY: | TEMPER: | | | |
| 660835 | 004 | | 02/21/2014 | 40959-175 | 6061 | T6511B | | | |
| WEIGHT SHIPPED: | | | B/L NUMBER: | DIAM/DAEFTHKNS: | WIDTH: | CENGTH: | | | |
| 1034.000 LB | 166.000 PCS | | 608271 | | | 12.000 FT | | | |
| SHIP TO: | 100 110 | | | | | and I | | | |
| THYSSENKRUPP 2821 LANGSTAFF | | | | THYSSENKRUPF 2821 LANGSTAF | F ROAD | 14/03/21 | | | |

CONCORD, ON L4K 5C6 CANADA

CONCORD, ON L4K 5C6 CANADA

Actual Physical Properties

| REFERENCE | DASH# | SAMPLE# | UTS (KSI) | YTS (KSI) | ELONG% | HARI | DNESS | CONDUCT. | BEND |
|------------|-------|---------|-----------|-----------|--------|------|-------|----------|-----------------|
| 40959-1750 | 0001 | 1 | 51.1 | 47.6 | 10.0 | RE | 94 | N/A | N/A |
| 40959-175 | 0001 | 10 | 51.0 | 47.8 | 11.0 | RE | 94 | N/A | N/A |
| 40959-175 | 0001 | 11 | 49.6 | 46.1 | 10.0 | RE | 94 | N/A | N/A |
| 40959-175 | 0001 | 12 | 50.2 | 46.1 | 10.0 | RE | 94 | N/A | N/A |
| 40959-175 | 0001 | 13 | 49.8 | 45.7 | 11.0 | RE | 94 | N/A | N/A |
| 40959-175 | 0001 | .14 | 50.6 | 46.6 | 10.0 | RE | 94 | N/A | N/A |
| 40959-175 | 0001 | 15 | 49.4 | 45.1 | 11.0 | RE | 94 | N/V | $A \setminus V$ |
| 40959-175 | 0001 | 2 | 49.6 | 46.4 | 10.0 | RE | 94 | N/A | N/A |
| 40959-175 | 0001 | 3 | 49.8 | 46.7 | 12.0 | RE | 94 | N/A | N/A |
| 40959-175 | 0001 | 4 | 48.7 | 44.9 | 14.0 | RE | 94 | N/A | N/A |
| 40959-175 | 0001 | 5 | 49.0 | 45.3 | 11.0 | RE | 94 | N/A | N/A |
| 40959-175 | 0001 | 6 | 49.4 | 45.9 | 13.0 | RE | 94 | N/A | N/A |
| 40959-175 | 0001 | 7 | 50.5 | 46.8 | 10.0 | RE | 94 | N/A | N/A |
| 40959-175 | 0001 | 8 | 50.2 | 46.7 | 11.0 | RE | 94 | N/A | N/A |
| 40959-175 | 0001 | 9 | 50.5 | 46.7 | 10.0 | RE | 94 | A/N | N/A |

Chemical Composition (wt%), Aluminum Remainder

| LIMITS | Si | Fe | Cu | Mn | Mg | Cr | Zn | Ti | Pb | Bi | Zr | Ea | Tot |
|----------|------|------|------|------|------|------|------|------|------|-----|-----|------|------|
| Maximum. | 0.80 | 0.70 | 0.40 | C.15 | 1.20 | 0.35 | 0.25 | 0.15 | NA . | NA | NA | 0.05 | 0.15 |
| Minimum. | 0.40 | 0.00 | 0.15 | C.00 | C.80 | 0.04 | 0.00 | 0.00 | NA | NA | NA | 0.00 | 0.00 |
| H44619 | .73 | .37 | .30 | .10 | .93 | .10 | .07 | .03 | .01 | | .00 | .01 | .03 |
| H44618 | .75 | .38 | .29 | .08 | . 95 | .09 | .06 | .03 | .01 | .00 | .00 | .01 | .04 |

Applicable Requirements: PER ASTM-B221-13, STENCILED (ASME-SB221 1998 SECT II PER AMS-QQ-A-200/8 (REAF 2012) UNS# A96061 MEETS ALL SPECIFICATION REQUIREMENTS FOR 0C61-T6511/T6 ELEVACED MINIMUM MECHANICAL PROPERTIES AS FOLLOWS: UTS = 42.0 KSI MIN YIELD = 38.0 KSI MIN ELONGATION = 10.0% MIN

Plant Serial: 00124422

Kaiser Order Number: 660835

Line Item: 004

DART AEROSPACE

ALUMINUM ROUND BAR 6061-T6511 .750" DIA X 144.0000" PART NO.

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-868210-004

18Mar14 Pg 2/2

Signed by:_





CERTIFIED TEST REPORT

http://Online.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 5205 KAISER DRIVE KALAMAZOO, MI 49048

Miscellaneous Notes

MANUFACTURED IN USA (SHERMAN, TX) MELDED IN USA MERCURY IS NOT A NORMAL BACKGROUND ELEMENT IN ALLIMINUM ALLOYS, NEITHER MERCURY NOR ANY OF ITS COMPOUNDS ARE UTILITZED BY KAISER ALUMINUM IN THE MANUFACTURE OF THIS MATERIAL.

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Aimee L. Macnowski, Quality & Technology Manager

Dime & Macrows

Plant Serial: 00124422 Kaiser Order Number: 660835

Line Hem: 004

Page 2 of 2

| MATERIAL: Mark | TL | o K | 7.750 | | | | | |
|---|----------|----------------|-------------------|----------|-------|----------|--------|---|
| RECEIVED BY: | 50 | w | A | | | | | |
| DATE: IV | 1/0 | 3/ | 2/ | | | | | |
| P/O# | | コス | 7 | MATERIAL | CERT | RECEIVED | cles | |
| | 2 | 1 | 7 | | | CEIVED: | 24 | / |
| QUANTITY ORDERED: | <u>~</u> | 7 | | | | ECEIVED: | D 70 | 7 |
| THICKNESS ORDERED: | <. | / S | \mathcal{U}_{-} | | | | /\-/5 | 0 |
| SHEET SIZE: | | | | SHEET SI | IZE R | ECEIVED: | | |
| | | | | | | | | |
| | | | | | | | | |
| | NO | CR | | | | | | |
| DESCRIPTION | | eck | | | CON | MENTS | | |
| | Y/. | N) | | | | | | |
| SURFACE DAMAGE | Υ | N | | | | | | |
| INCORRECT FINISH | Υ | N | | | | | | |
| CORROSION | Υ | N | | | | | | |
| INCORRECT GRAIN DIRECTION | Y | M | | | | | | |
| INCORRECT MATERIAL | Υ | 10 | | | | | | |
| INCORRECT THICKNESS | Υ | N | | | | | | |
| PHOTO REQUIRED | Y | 0 | | | | | | |
| CORRECT MATERIAL | (Y) | N | | | | | | |
| CORRECT REF # TO LINK CERT | 1Y) | N | | 2.32 | 27 | 7 | | |
| ORRECT MATERIAL IDENTFICATION | (Y) | N | | 409 | 159 | 3-175 | | |
| CORRECT M# ON THE MATERIAL | 180 | N | | 1112 | 85 | 73_ | | |
| DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF | Υ | R | | | | | | |
| DOES THIS REQUIRE AN | | 1 | | | | | | |
| EXTRUSION REPORT | Υ | W | | | | | | |
| | | | | | | | | |
| CUT SAMPLE PIECE | | | | | A HA | RDNESS C | CHECK. | |
| | | | ORD RESULT | | | | | |
| | | | HRC | HRB | | DUR A | DUR D | |

testers located in the Quality Office

| QC 18 INSPECTION | | ENGINEERING SIGNOFF (if required) |
|------------------|----------|-----------------------------------|
| INSPECTED BY: | Int | BY: |
| DATE: | 14/03/21 | DATE: |

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Tel: 613 632 9577

Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO23277

Purchase Order Date 3/7/2014 PO Print Date 3/7/2014

Page Number 1 of 4

Order From:

VC-COP001

DART AEROSPACE LTD Ship To:

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

FCL14103/27

Contact Name

Vendor Phone

905 669 9444

O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"

Buyer

Chantal Lavoie

THYSSENKRUPP MATERIALS CA LTD

TORONTO, ON M5W 5V8

Customer POID Customer Tax #

10127-2607

Ship To Contact

Ship To Phone Ship Via:

Ship Acct:

Terms Currency Net 30 CAD

VENDOR'S TRUCK

FOB

FCA - (Free Carrier)

| Line Nbr | Reference Vendor Part Number Line Comments | Description/ Mfg ID | Req Date/ CD Taxable Promise Date | Req Qty/ Unit of Measure |
|-------------|--|-------------------------|---|--------------------------------|
| 1 | Delivery Comments M6061T6B0.625X01.500 | 6061-T6 Bar .625 x 1.50 | 3/13/2014 Yes | 12.00 f |
| | | THOUSE ALL DEDUCED DA | 3/13/2014 | _ |

MATERIAL: 6061-T6/T651/T6510/6511T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

12.00

Line Total:

PO Unit Price

\$30.00

Extended

Price

\$30.00

M6061T6B1.500X01.250

6061-T6 Bar 1.50 x 1.25

3/13/2014

Yes 3/13/2014

f

\$4.33

\$2.50

\$52.00

MATERIAL: 6061-T6/T651/T6510/6511T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR OO-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR

ASTM B221

Q14-3-2

\$52.00

PO Instructions: ORDER NO: PEC ST-658581

ORDER NO: PEC ST-658581

ORDER NO: PEC ST-658906

Note:

3/7/2014



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Tel: 613 632 9577

Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO23277

Purchase Order Date 3/7/2014 PO Print Date 3/7/2014

Page Number 2 of 4

Order From:

VC-COP001

THYSSENKRUPP MATERIALS CA LTD O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A" TORONTO, ON M5W 5V8

CA

DART AEROSPACE LTD Ship To:

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

905 669 9444

Buyer

Chantal Lavoie

Customer POID Customer Tax #

10127-2607

Ship To Contact

Ship Via: Ship Acct:

Ship To Phone

VENDOR'S TRUCK

Terms Currency Net 30 CAD

FOB

FCA - (Free Carrier)

M6061T6B4.500X4.500

6061-T6 AluminumBar

3/13/2014

6.00

f

\$49.85

\$299.10

4.500" X 4.500"

No

3/13/2014

MATERIAL: 6061-T6/T651/T6510/6511T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

Line Total:

\$299.10

M6061T6R0.750

6061-T6 Round Bar .750"

3/13/2014

\$1.25

\$30.00

Yes

3/13/2014

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR

ASTM B221

Line Total:

\$30,00

M303B1.000X03.000

303 BAR 1" X 3'

3/13/2014

No

3/13/2014

MATERIAL: AISI 303 SS BAR AS PER ASTM A582 NOTE: AISI 304/316 NOT ACCEPTABLE

12.00

\$46.67

\$559.98

PO Instructions: ORDER NO: PEC ST-658581

ORDER NO: PEC ST-658581

ORDER NO: PEC ST-658906

Note:



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO23277

Purchase Order Date 3/7/2014 PO Print Date 3/7/2014

Page Number 3 of 4

Order From:

VC-COP001

THYSSENKRUPP MATERIALS CA LTD O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A" TORONTO, ON M5W 5V8 CA

DART AEROSPACE LTD Ship To:

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

905 669 9444

Buyer

Chantal Lavoie

Ship To Contact

Ship To Phone Ship Via:

Ship Acct:

VENDOR'S TRUCK

Customer POID

Customer Tax # Terms

10127-2607 Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

M303B1.000X2.000

303 BAR 1" X 2"

3/13/2014

Yes

3/13/2014

MATERIAL: AISI 303 SS BAR AS PER ASTM A582

12.00

\$30.97

\$743.28

\$559.98

NOTE: AISI 304/316 NOT ACCEPTABLE

Line Total:

Line Total:

\$743.28

M6061T6B2.000X05.000

6061T6 Bar 2.00 x 5.000

3/13/2014

Yes

3/13/2014

MATERIAL: 6061-T6/T651/T6510/6511T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

NOTE: PLEASE CUT MATERIAL IN 6 FT LENGHT

\$21.33

\$256.00

GR14.3.21

Line Total:

\$256.00

PO Instructions: ORDER NO: PEC ST-658581

ORDER NO: PEC ST-658581

ORDER NO: PEC ST-658906

Note:



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Tel: 613 632 9577

Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO23277

Purchase Order Date 3/7/2014 PO Print Date 3/7/2014

Page Number 4 of 4

Order From:

VC-COP001

THYSSENKRUPP MATERIALS CA LTD O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A" TORONTO, ON M5W 5V8

DART AEROSPACE LTD Ship To:

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

905 669 9444

Buyer

Chantal Lavoie

Customer POID

Customer Tax # Terms

10127-2607 Net 30

Currency

CAD

Ship To Phone Ship Via: Ship Acct:

Ship To Contact

VENDOR'S TRUCK

FOB

FCA - (Free Carrier)

71401-45

PROCUREMENT QUALITY CLAUSES 3/13/2014

No 3/13/2014

1.00

\$0.00

\$0.00

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026certification of material conformance

A041 quality management system

A042 dart notification by supplier A043 retention of quality document

Line Total:

\$0.00

PO Total:

\$1,970.36

PO Instructions: ORDER NO: PEC ST-658581

ORDER NO: PEC ST-658581

ORDER NO: PEC ST-658906

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explaination.

Change Nbr:

Change Date:

3/7/2014